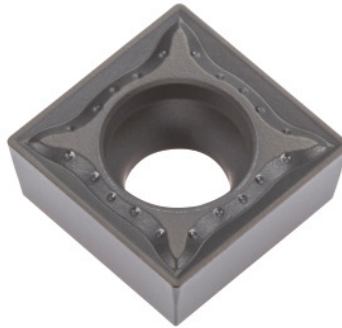


**Garant**

**Indexable insert for turning SCMT 09T308, for medium machining, Grade: HB7130-2**

**Order data**

Order number	260763 HB7130-2
GTIN	4062406750497
Item class	21G

**Technical description**

Feed f	0.1 - 0.4 mm/rev.
Main application	M
Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.5 - 2.5 mm
Corner radius	0.8 mm
Grade	HB7130-2
Chip breaker	VM
ISO code indexable insert	SCMT 09T308
Number of changes/inserts	4
Cutting conditions	slightly interrupted
Tool material	Carbide

Tolerance	M
Cutting speed $v_c$ main application	70 - 240 m/min
Type of product	Indexable insert for turning